



Ultracoat Aqua Plus



Solvent-free, odourless, water-based binder mixed with sawdust for grouting wooden floors. Suitable for Ultracoat water-based varnishing cycles and Ultracoat Oil

WHERE TO USE

Grouting and preparing solid and pre-sanded wooden floors and wooden floors requiring repair.

TECHNICAL CHARACTERISTICS

Ultracoat Aqua Plus is a one-component, water-based binder used to make grout for water-based systems and **Ultracoat Oil**.

Its extremely high wetting properties, low viscosity and high binding power allow grout with a high content of residual solids to be obtained, characterised by its excellent, extended workability. Leftover grout may be stored for a number of days in a sealed plastic drum without losing its trowelability characteristics.

When **Ultracoat Aqua Plus** is blended with sawdust, it has excellent adhesion and filling properties and is easy and quick to sand down.

Ultracoat Aqua Plus is solvent-free.

RECOMMENDATIONS

- Do not use **Ultracoat Aqua Plus** to make grout with Merbau sawdust.
- Floors sealed with grout containing **Ultracoat Aqua Plus** may only be treated with **Ultracoat** products.
- Do not store or use **Ultracoat Aqua Plus** at temperatures lower than +10°C.
- Do not apply on external surfaces.
- Use only clean containers and tools.
- Check that the product is compatible (for colour and content of oil, resin and other substances) with wood rich in extracts.
- **Always use an Ultracoat Steel Spatula or a plastic spreader to apply the Ultracoat Aqua Plus mix to avoid discolouring any tannins present in the wood.**

- Protect from frost. For transport at low temperatures, use vehicles with temperature-controlled units.

APPLICATION PROCEDURE

Preparation of the substrate

Sand the wooden floor with coarse and medium-grained sandpaper to obtain a surface which is smooth and free of oil, grease, wax, silicone and old varnish. Before applying grout made with **Ultracoat Aqua Plus**, remove all dust with a vacuum cleaner. The level of humidity in the wood must be according to current norms and standards.

Preparation of the product

Prepare the grout by mixing **Ultracoat Aqua Plus** with sawdust obtained from sanding operations at a ratio of 100 parts in weight of **Ultracoat Aqua Plus** with 15 parts in weight of sawdust to form a smooth, homogenous paste. Modify the mixing ratio according to the size of the cracks to be filled.

We recommend mixing in a container to get a better blend and better rheology.

Application of the product

Seal the floor by applying grout made with **Ultracoat Aqua Plus** over the entire surface with a stainless steel trowel, **Ultracoat Steel Spatula** or a plastic spreader, forcing as much grout as possible into the cracks. Do not leave large residues of grout on the surface, they require a long time to dry out. The average waiting time before buffing is 1 hour, and this time varies according to the size of the cracks and the surrounding conditions. When dry, sand the surface a final time with an **Ultracoat SR 100** abrasive disc or a belt sander with 100/120 grade sandpaper.

Ultracoat Aqua Plus



TECHNICAL DATA (typical values)	
PRODUCT IDENTITY	
Consistency:	liquid gel
Colour:	off-white
Density (g/cm ³):	1.0
Brookfield viscosity (mPa·s):	2000-3000
EMICODE:	EC1 Plus - very low emission
APPLICATION DATA (at +23°C and 50% R.H.)	
Application temperature range:	from +10°C to +35°C
Buffing:	after approx. 1 hour
Varnishing:	after 2 hours with water-based varnish cycles

When grouting floors made from small parquet blocks (such as mosaic) or with cracks wider than 1-2 mm, a second layer of **Ultracoat Aqua Plus** may be required once the first layer has hardened. The second layer of grout may be applied either before or after buffing.

Cleaning

Clean tools and remove residues of **Ultracoat Aqua Plus** with water while the product is still fresh. Once hardened, remove the product mechanically and with water.

CONSUMPTION

100-120 g/m² per coat.

PACKAGING

5 litre tanks; box 2x5 l = 10 l.

STORAGE

Store **Ultracoat Aqua Plus** 12 months in its original packaging and in a dry place.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Ultracoat Aqua Plus is not considered hazardous according to current norms and guidelines regarding the classification of mixtures. We recommend using protective gloves and goggles, and to take the usual precautions for handling chemicals. For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com



This symbol is used to identify Mapei products which give off a low level of volatile organic compounds (VOC) as certified by GEV (Gesellschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.), an international organisation for controlling the level of emissions from products used for floors.



Our Commitment To The Environment
MAPEI products assist Project Designers and Contractors create innovative LEED (The Leadership in Energy and Environmental Design) certified projects, in compliance with the U.S. Green Building Council.

All relevant references for the product are available upon request and from www.mapei.com



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